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Ho R

[REDACTED]

H₂SO₄-SO₂ (5-5)

H₂SO₄-SO₂ (7-

[REDACTED]

H₂SO₄

[REDACTED]

[REDACTED]

H₂PW₁₂O₄₀

H₄SiW₁₂O₄₀

J.F.T.C.

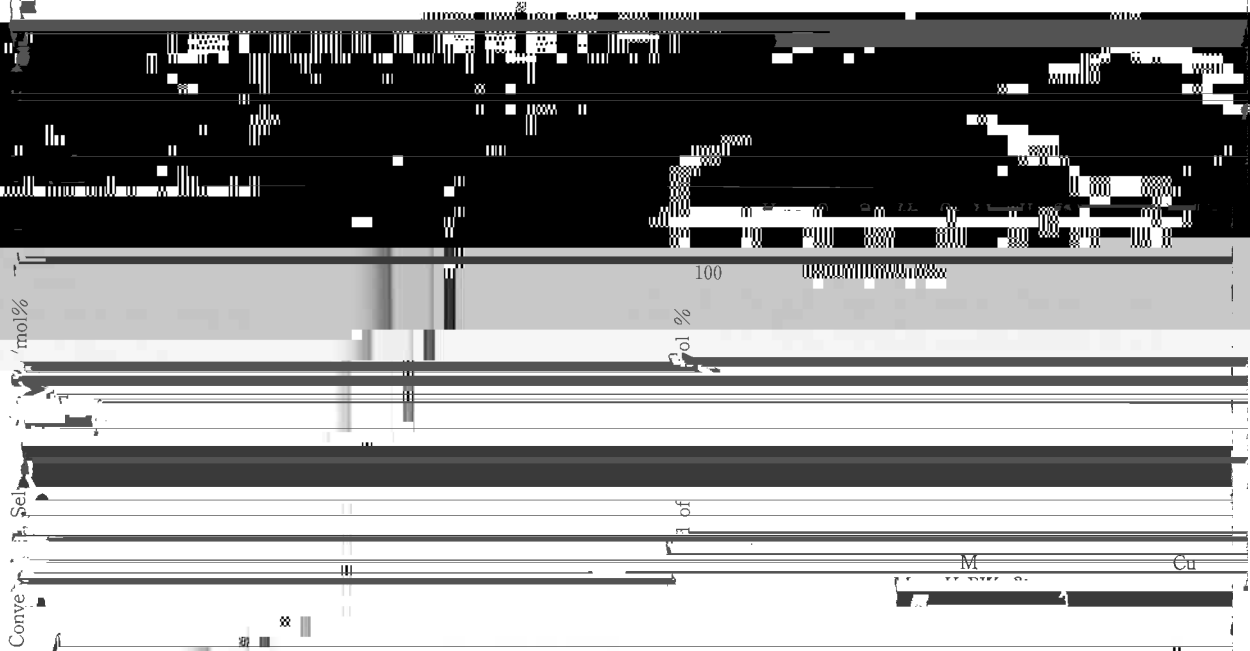


---> Polymer



wt%

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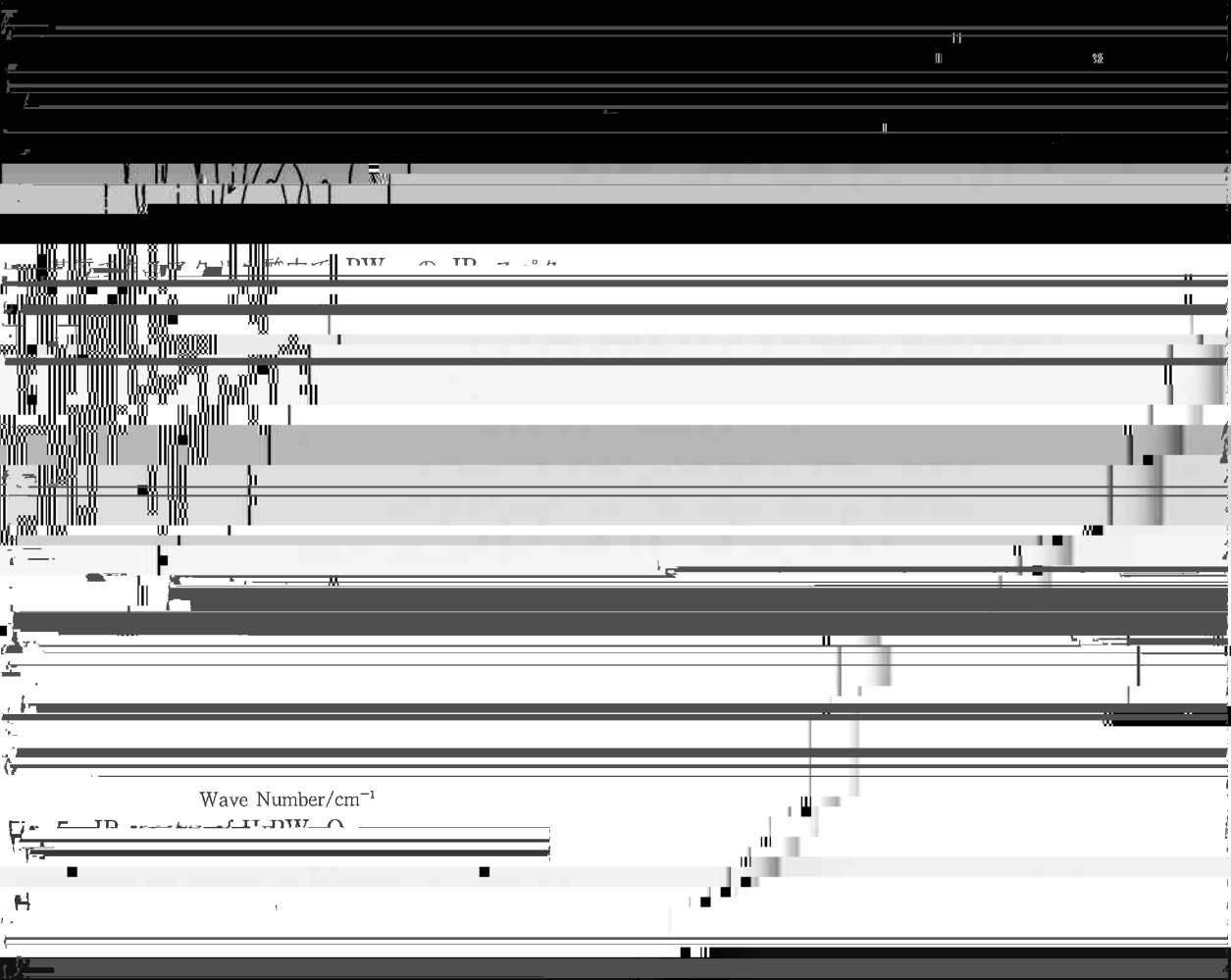
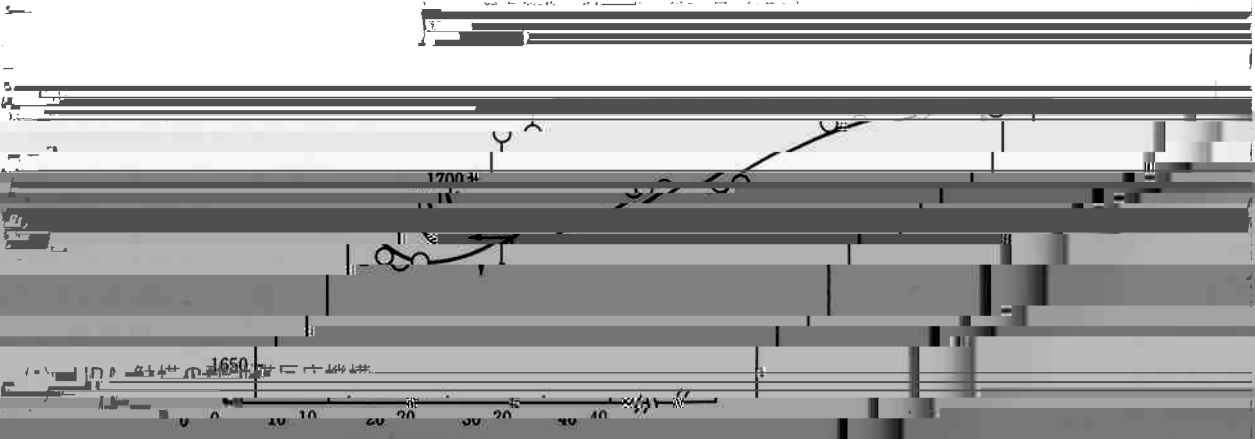


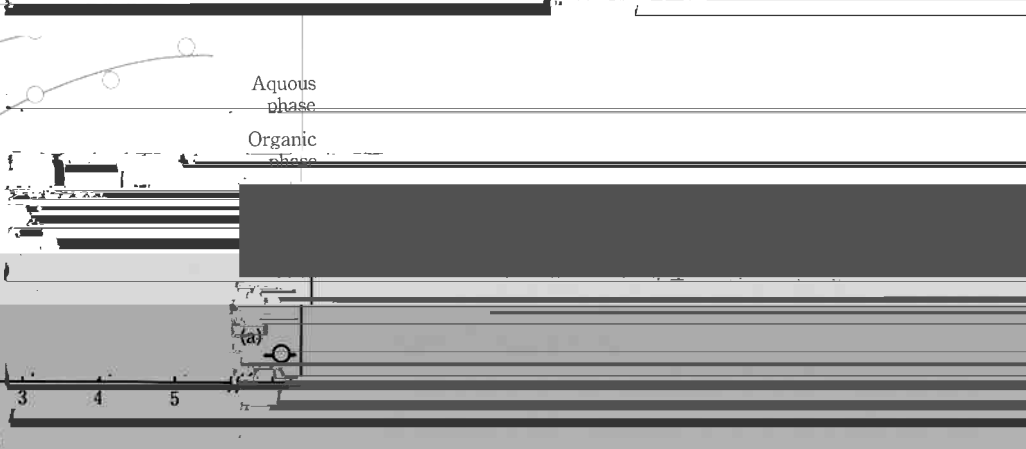
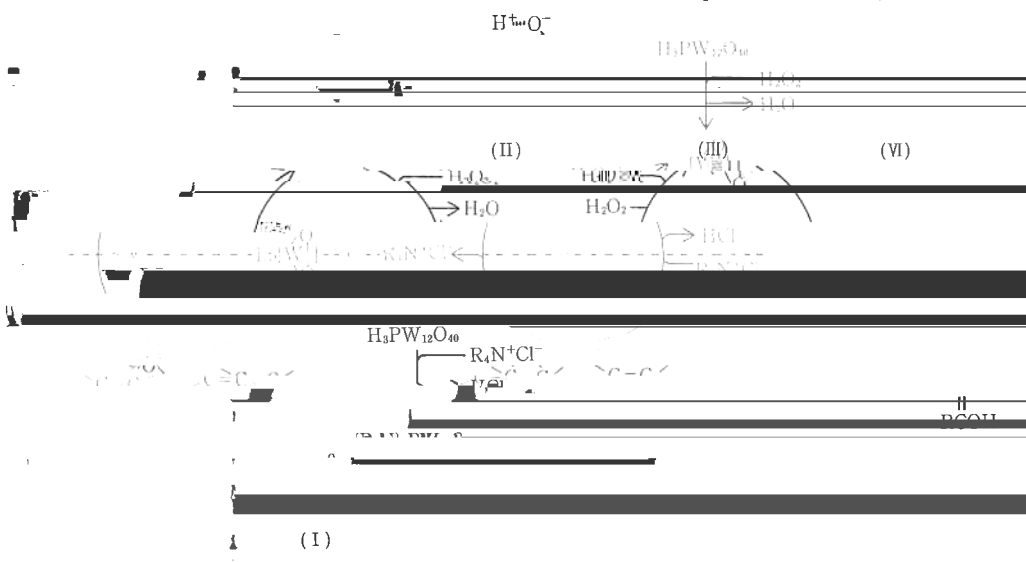
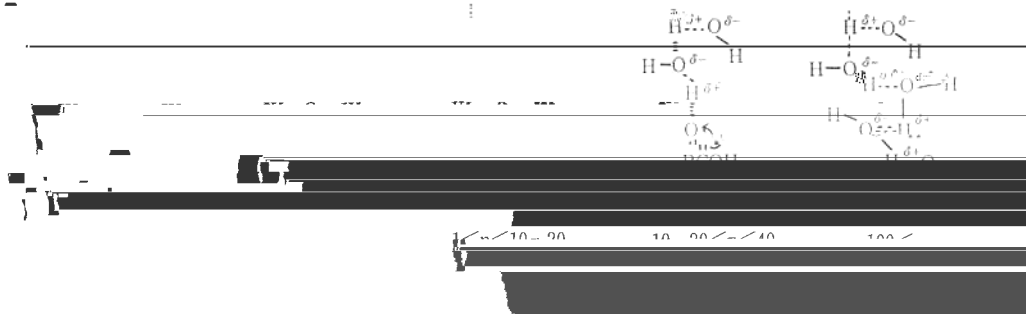
Dependence of conversion on the molar ratio of H_2O_2



Conversion of DCPD (\curvearrowright) Salenitrile



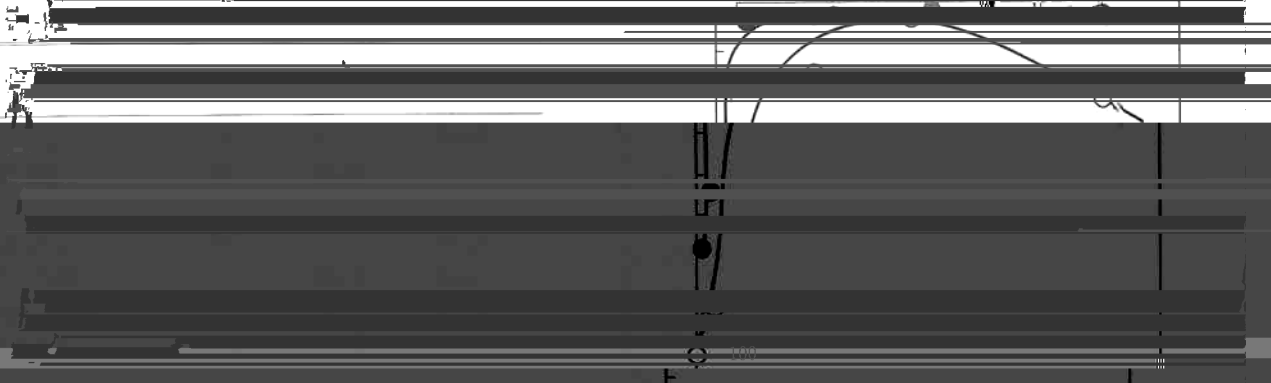




(e) (d) (c)

Conversion (%)

EXPERIMENTAL II. O. 1000000



Catalyst	f DDBP	OH/mol%
H ₃ PW ₁₂ O ₄₀	5	70
H ₃ SiW ₁₂ O ₄₀	20	60
H ₃ PMO ₁₂ O ₄₀	0	50

Table 4 Enoxidation of DPM with H₂O₂ by several

of metal/heteroatom compounds

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