

林 隆 大
有 吉 隆 司
坂 中 靖 弘

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混練はチップゲイトデザイン方式で行なった所、同じ状態まで混練するのに要した時間がチップゲイトの場合の約2倍であった。

図1-13 混練の様子



図1-13

排出ゲート (Cooling Jacket)

Table 2 Formulation

Table 3 Continuous Mixing

Changing on Press

Sheet

1700 1800 1900 2000 2100 2200 2300 2400 2500 2600 2700 2800 2900 3000 3100 3200 3300 3400 3500 3600 3700 3800 3900 4000 4100 4200 4300 4400 4500 4600 4700 4800 4900 5000 5100 5200 5300 5400 5500 5600 5700 5800 5900 6000 6100 6200 6300 6400 6500 6600 6700 6800 6900 7000 7100 7200 7300 7400 7500 7600 7700 7800 7900 8000 8100 8200 8300 8400 8500 8600 8700 8800 8900 9000 9100 9200 9300 9400 9500 9600 9700 9800 9900 10000

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Table 5. Physical Properties

Inorganic	Ferrite	DL	D	1	...
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(3) パッキン

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この種の石綿ゴムパッキンの製作方法は

Material	Yield (lb)	Yield (kg)
Aluminum	1000	454
Steel	2000	907
Copper	3000	1361
Lead	4000	1814
Concrete	5000	2268
Earth	6000	2713
Water	7000	3167
Ice	8000	3621
Wood	9000	4075
Brick	10000	4536
Glass	11000	4989
Plastic	12000	5443
Carbon Fiber	13000	5897
Kevlar	14000	6351
Fiberglass	15000	6805
Carbon Fiber	16000	7259
Kevlar	17000	7713
Fiberglass	18000	8167
Carbon Fiber	19000	8621
Kevlar	20000	9075
Fiberglass	21000	9529
Carbon Fiber	22000	9983
Kevlar	23000	10437
Fiberglass	24000	10891
Carbon Fiber	25000	11345
Kevlar	26000	11799
Fiberglass	27000	12253
Carbon Fiber	28000	12707
Kevlar	29000	13161
Fiberglass	30000	13615
Carbon Fiber	31000	14069
Kevlar	32000	14523
Fiberglass	33000	14977
Carbon Fiber	34000	15431
Kevlar	35000	15885
Fiberglass	36000	16339
Carbon Fiber	37000	16793
Kevlar	38000	17247
Fiberglass	39000	17701
Carbon Fiber	40000	18155
Kevlar	41000	18609
Fiberglass	42000	19063
Carbon Fiber	43000	19517
Kevlar	44000	19971
Fiberglass	45000	20425
Carbon Fiber	46000	20879
Kevlar	47000	21333
Fiberglass	48000	21787
Carbon Fiber	49000	22241
Kevlar	50000	22695

Table 10. Minimum of Yield

Material	Yield (lb)	Yield (kg)
Aluminum	1000	454
Steel	2000	907
Copper	3000	1361
Lead	4000	1814
Concrete	5000	2268
Earth	6000	2713
Water	7000	3167
Ice	8000	3621
Wood	9000	4075
Brick	10000	4536
Glass	11000	4989
Plastic	12000	5443
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Carbon Fiber	46000	20879
Kevlar	47000	21333
Fiberglass	48000	21787
Carbon Fiber	49000	22241
Kevlar	50000	22695

DB (%)

粉末クロロプレニールの性状

試験するに、溶解方法としては、適当な抽出液を用いる。

Table 11. Data for f_2

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