

高田先生に
[Redacted]

藤 省 三

藤 時 甲

木
村

Shozo FUJIMOTO

[Redacted]

Table 1 Sample characterization

Sample ID	Particle Size (mm)	Mesh	Flow Rate (kg/h)	Resin temp.	Flange line height	Blow up ratio
PE-A	200~220	250~300	1			
PE-B						
PE-C						
PE-D	0.85		0.9231			
PE-E	0.76		0.9218			
PE-F	0.60		0.9210			
PE-G						
PE-H	0.58		0.9217			
PE-I	0.50		0.9207			

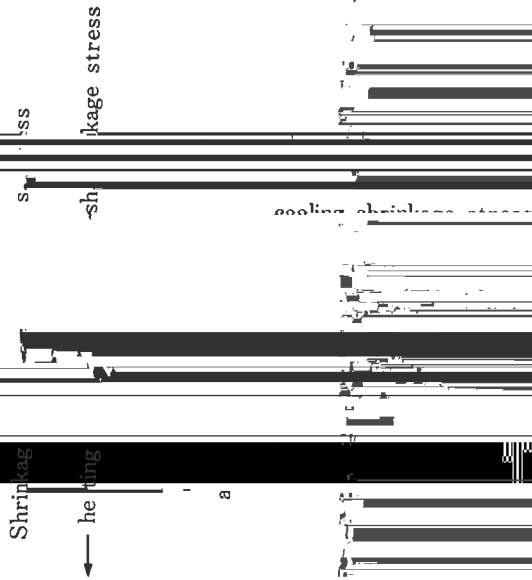


Fig. 7. Shrinkage stress

をデータとして採用した。

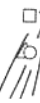
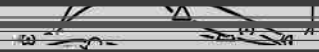
16

14

12

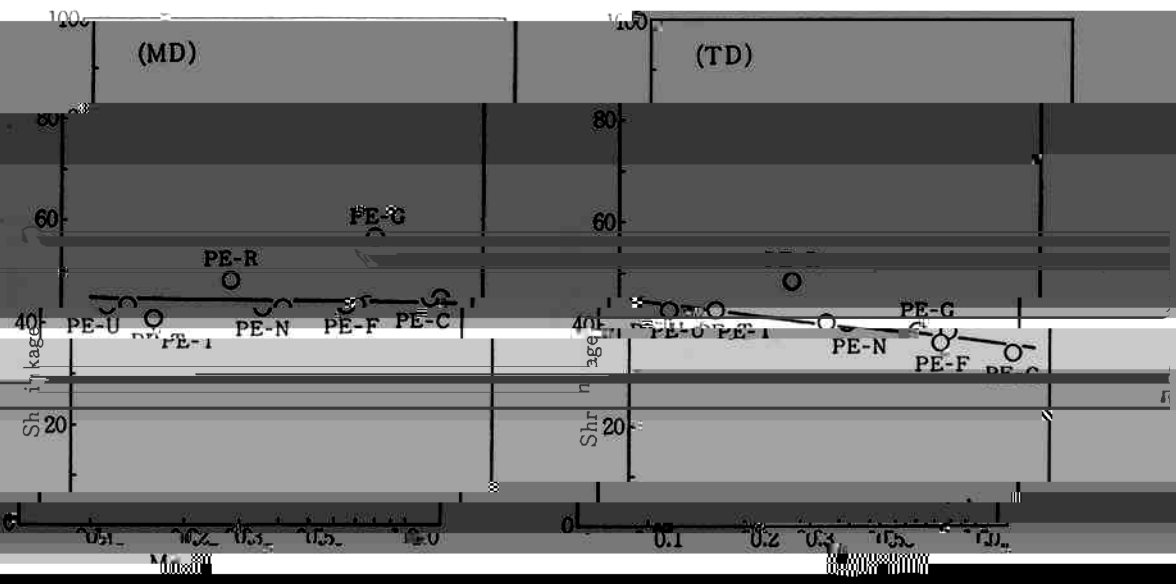
10

8



△ PE-L (0.3/0.923)

浴槽温度 120~160°C



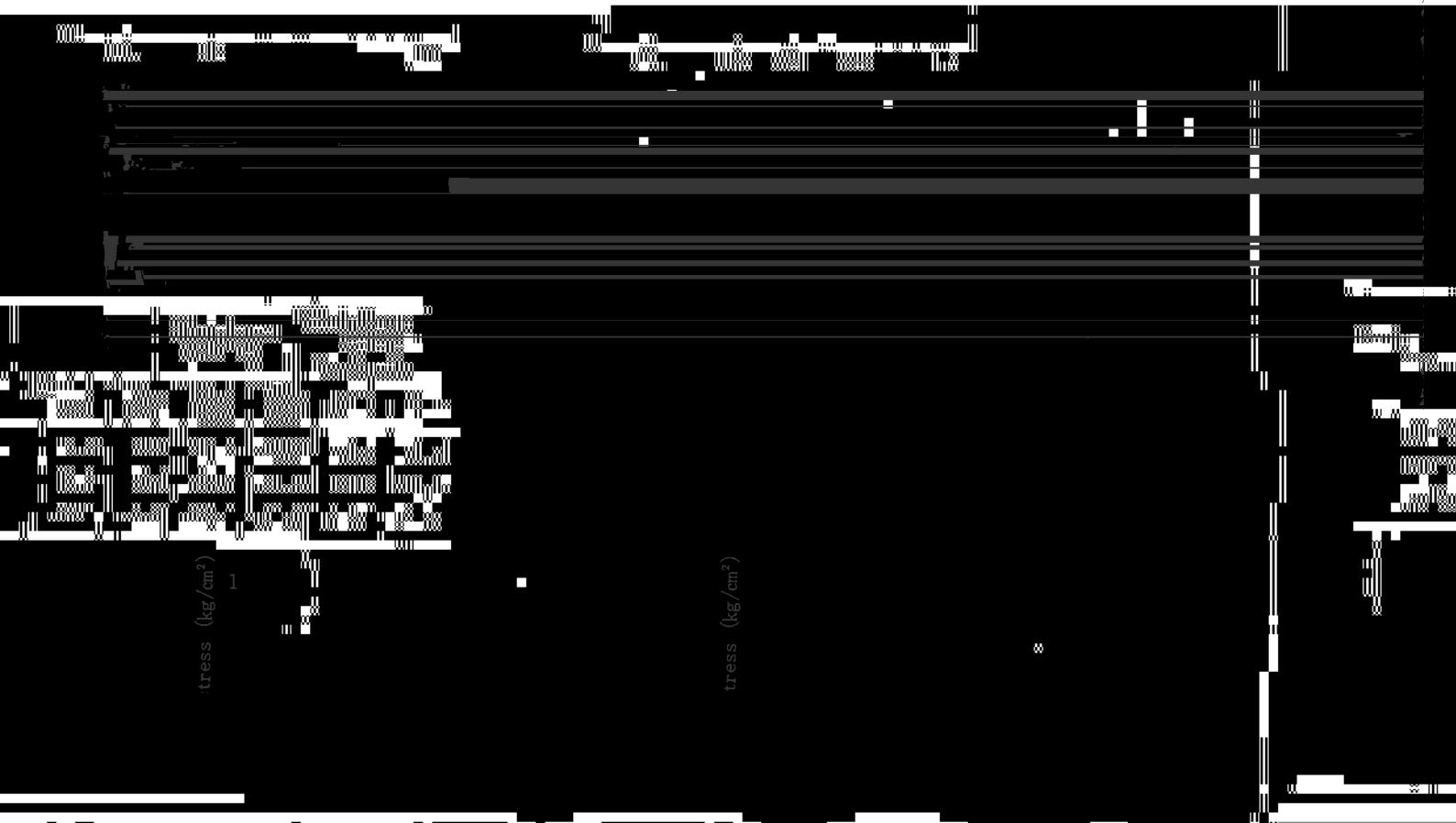
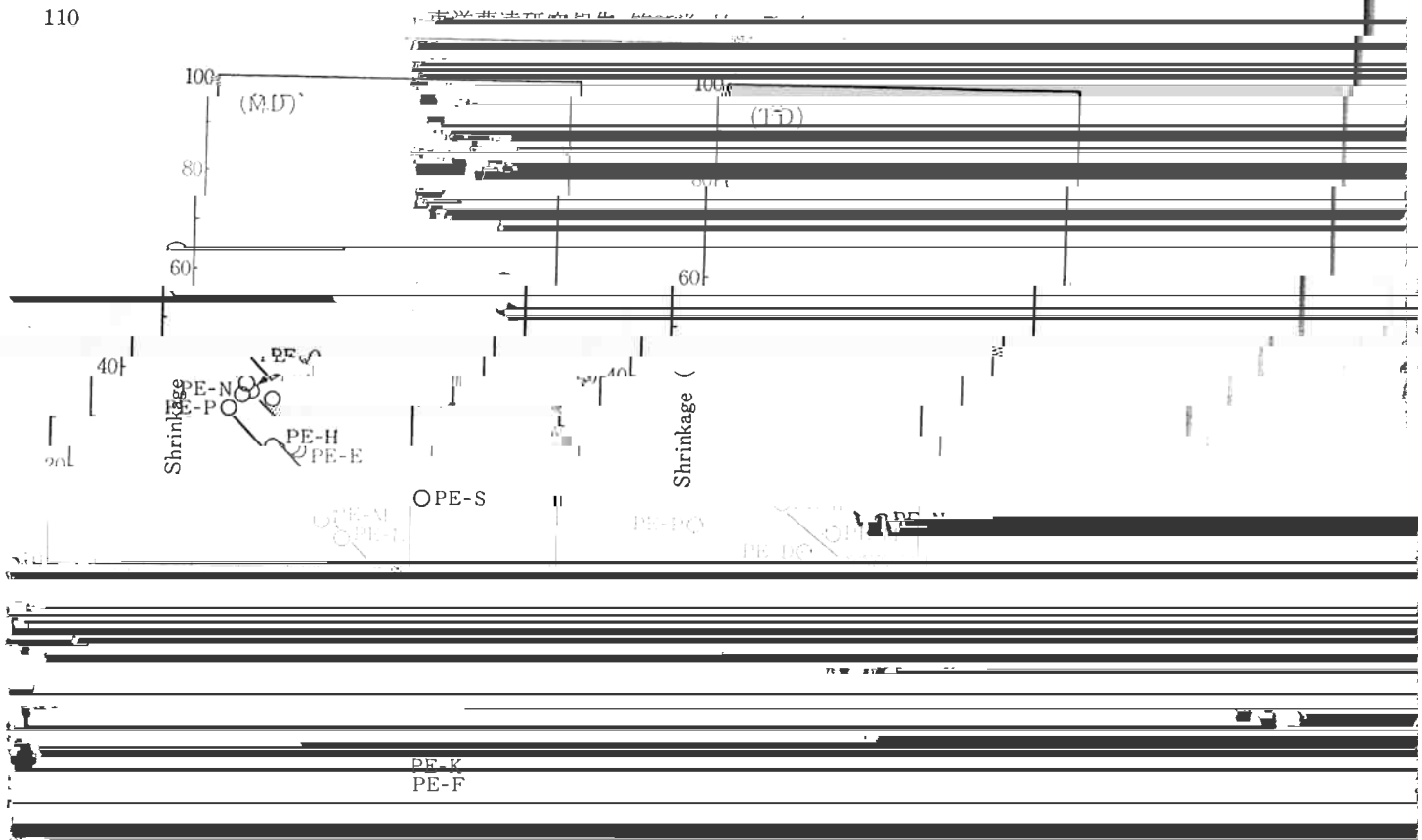
index (g/10min)

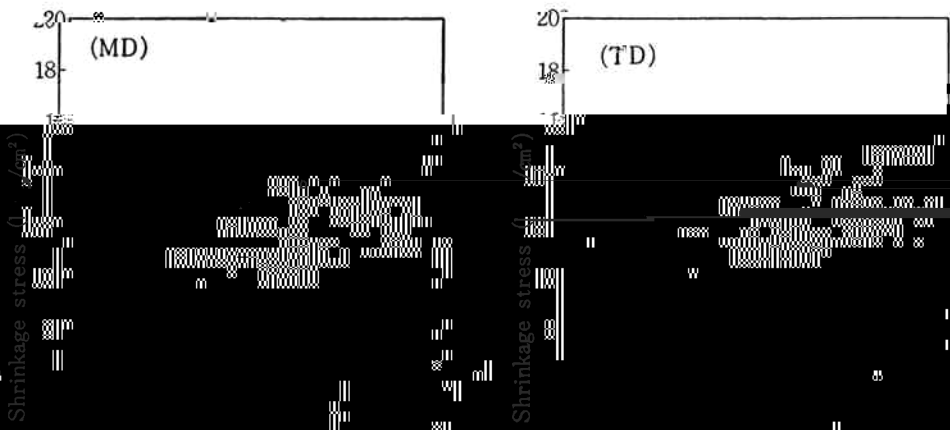
Melt index

inkage (%)

○ PE-G
○ PE-R
○

inkage (%)





(%)

(MD)

- EVA-A 8
- △ EVA-B 5
- △ EVA-C 5



レンの収縮率動について検討し 下記の仕用を相み

